



Cascade

Manufacturers & Suppliers of Pipe Fittings
for the Water and Gas Industries

Under Pressure Tee for Hot Tapping, Line Stopping, Stopples and Bypasses on Cast Iron, Ductile Iron, Steel and Asbestos Cement Water and Gas Pipes.

- Under Pressure tees with flanged or bossed Outlets
- 16 Bar Water - 8 Bar Gas
- Fabricated in 10mm epoxy coated carbon steel to any size you require with an energiser O-ring gasket for water and a full face gasket for gas and asbestos cement pipes.
- Designed for use with under pressure pipe drilling machines on live mains.
- These are a dedicated hot tapping tees so it is important that the pipe is accurately callipered top to bottom and side to side with one measurement at the spot where the outlet will be.



Applicable Standards

Steel: 10mm carbon steel to BS EN 10025: 1993 Grade S275JR.

Neck: API 5L welded or seamless pipe.

Flange: BS 4504 –ANSA 150 or flanged to your requirements.

Fasteners: M16 or M20 Grade 8.8 bolts zinc plated, stainless on request.

Energisers O-ring / Gaskets: WRAS approved EPDM or Nitrile to BS 2494 Grade G.

Coating: WRAS approved Resicoat R4 fusion bonded epoxy 250-300 microns.